



Control Union Certifications B.V.
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU842510GRS-2025-00019341

Control Union Certifications certifies that

Acelon Chemicals & Fiber Corp.

Textile Exchange-ID (TE-ID): TE-00048325

License Number: CB-CUC-842510

No.94, Fan Chin Road, Pu Yan Hsiang,

516 Chang Hua County, Changhua, TW-CHA, Taiwan, TW

has been audited and found to be in conformity with the
GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed yarns (PC0029), Greige yarns (PC0030)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Extrusion (PR0010), Spinning (PR0027), Trading (PR0030)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-02-24

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2025-02-25
Last updated: 2025-02-21

On behalf of the Managing Director
Ya Gao | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC

Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01

Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Certification Body



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License Number CB-CUC-842510

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Scope Certificate Number: CU842510GRS-2025-00019341 (continued)
Acelon Chemicals & Fiber Corp.
GLOBAL RECYCLED STANDARD (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	46.0% Recycled post-consumer Polyester (RM0189) 54.0% Polyamide (Nylon) (RM0182)	GRS (No label)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	90.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 10.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	70.0% Polyamide (Nylon) (RM0182) 30.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (No label)	TE-00048325, TE-00011398, TE-00009661
Dyed yarns (PC0029)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	75.0% Recycled post-consumer Polyester (RM0189) 25.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325, TE-00011398
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 50.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	45.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 55.0% Polyamide (Nylon) (RM0182)	GRS (No label)	TE-00048325, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	48.0% Recycled post-consumer Polyester (RM0189) 52.0% Polyamide (Nylon) (RM0182)	GRS (No label)	TE-00048325, TE-00009661
Dyed yarns (PC0029)	Filament (PD0069)	40.0% Other [carbon] (RM0262) 60.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	65.0% Polyamide (Nylon) (RM0182) 35.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (No label)	TE-00048325, TE-00011398
Greige yarns (PC0030)	Filament (PD0069)	75.0% Recycled post-consumer Polyester (RM0189) 25.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00048325, TE-00011398
Dyed yarns (PC0029)	Filament (PD0069)	4.0% Polyamide (Nylon) (RM0182) 96.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325
Greige yarns (PC0030)	Filament (PD0069)	45.0% Polyamide (Nylon) (RM0182) 55.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325, TE-00009661

Place and date of issue:



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GLOBAL RECYCLED STANDARD (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Greige yarns (PC0030)	Filament (PD0069)	30.0% Polyamide (Nylon) (RM0182) 70.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Dyed yarns (PC0029)	Filament (PD0069)	47.0% Recycled post-consumer Polyester (RM0189) 53.0% Other [Carbon + PBT] (RM0262)	GRS (No label)	TE-00048325, TE-00011398, TE-00009661
Dyed yarns (PC0029)	Filament (PD0069)	4.0% Polyester (RM0186) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00048325, TE-00011398
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled post-consumer Polyester (RM0189) 50.0% Polyester (RM0186)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661
Dyed yarns (PC0029)	Filament (PD0069)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00048325, TE-00011398, TE-00009661

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories	Standards
Acelon Chemicals & Fiber Corp Fangyuan Plant (facility) TE-00011398	No.45, Gongqu Road, Houliu Vil, Fangyuan Township Changhua Changhua, TW-CHA Taiwan, TW	Extrusion (PR0010) Spinning (PR0027)	GRS
Acelon Chemicals & Fiber Corp. (main) TE-00048325	No.94, Fan Chin Road, Pu Yan Hsiang, 516 Chang Hua County Changhua, TW-CHA Taiwan, TW	Extrusion (PR0010) Spinning (PR0027) Trading (PR0030)	GRS
Acelon Chemicals & Fiber Corp Dou-liu Plant (facility) TE-00009661	No. 150, Dou-Gong 10th Road, Dou-Liu Expansion Industrial Park, Dou-liu Yunlin, TW-YUN Taiwan, TW	Extrusion (PR0010) Spinning (PR0027)	GRS

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GLOBAL RECYCLED STANDARD (GRS)

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificatic Expiry body date	Address	Process categories	Standards
No certified subcontractors				

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